

# DUSTLESS BLASTING CASE STUDY

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## REMOVING MULTIPLE LAYERS OF PAINT AND PRIMER FROM A FERRARI

Multiple layers of paint and primer needed to be removed from this racing Ferrari to facilitate repainting.

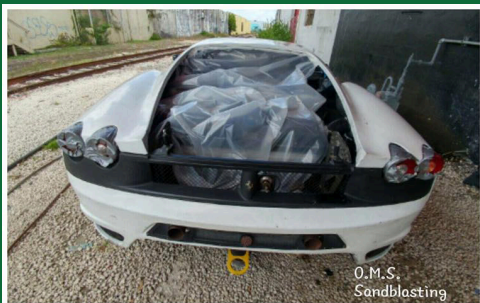
This was a unique project because the body is composed of fiberglass, aluminum, and carbon fiber. These are all delicate materials that require some finesse to avoid damage.



**ABRASIVE TYPE**  
**CRUSHED GLASS**  
40/70 GRIT

**PRESSURE**  
**70 PSI**

To prevent damage, Official Master Strippers reduced the blast pressure on their DB225, to 70 PSI. They blasted with a large standoff distance of 18-20 inches when possible. They used 40/70 grit crushed glass abrasive, and were able to complete the job in 3 blasting hours, with an additional hour spent on masking and setup.



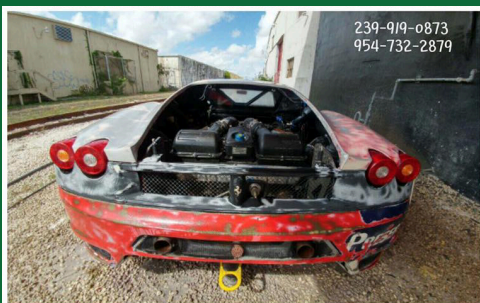
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Sandblasting

**3 HR BLAST TIME**

**1 HR SETUP TIME**

**8 BAGS OF MEDIA = \$80**  
**9 GALLONS DIESEL = \$24**  
**= \$104**

**BILLED TO CUSTOMER = \$800**



239-919-0873  
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**TOTAL PROFIT**  
**\$696**  
**IN 4 HOURS**